

CIGARETTE SPECIFICATION

LOUISVILLE  
PLAYERS LIGHTS KS REGULAR SP (25'S PACK)  
BRAND CODE-04160 (STD)

EFFECTIVE DATE: 01/01/96  
STANDARD PRODUCTION

CIGARETTE LENGTH	:	84.0	MM	FTC TAR	:	11.0	MG/CIGT	10.5	-	11.4
TOBACCO ROD CIRCUM.	:	24.80	MM							
TOBACCO ROD LENGTH	:	57.0	MM							
FILTER LENGTH	:	27.0	MM							
TIPPING LENGTH	:	31.000	MM							
TOTAL R.T.D.	:	121	MM H2O							
DILUTION TARGET	:	17.0	+/-	5.0	%					

TIPPING PAPER /USE UP: 62MM X 3200M WHT DGL PPT EC 436 12-885-B LASER PERF.  
REPLACE WITH : 62MM X 3500M WHT DGL PPT KC-265M2 12-580-C LASER PERF.

GLUE ROLLER/  
TIPPING INFORMATION : REFER TO ENGINEERINGS GLUE ROLLER VARIABLE PARTS CATALOG -  
: BY TYPE-TIPPER AND CIGARETTE BRAND-CODE-SPECIFICATION

: BETWEEN ROWS/ DILUTION TYPE /BAND WIDTH/ TPR. CUT LENGTH/DRY PATCH SIZE  
24.00 PRE-PERF TIPPING NA: 1 ROW 27.00 8.5 X 20MM

TIPPING ADHESIVE : NATIONAL 32-2037 61-065-A

SEAM ADHESIVE : NATIONAL 32-2100 (PROTOS 100/MK 10) PVA 61-490-A

STD. FILLER - PACK O.V.: A4160 - 12.80% CAMBRIC REGULAR SP

CIGARETTE PAPER /USE UP: 27.00MM X 6700M 16CU/0.6%/100% WOOD 10-992-A  
REPLACE WITH : 27.00MM X 6700M 16CU/0.6%/100% WOOD 10-370-A

INK : \*INK FOR PRINT DIE AND EXPORT OVERPRINTS\*  
: MARLBORO BLACK #37077(MK 9/MK 10/PROTOS) 60-915-A

PRINT DIE : MACHINE NUMBER

SAP CROSS REFERENCE #: CIGT: CG4160 FILTER: B07670

2057688613

REASON FOR CHANGE : PM CHANGING TO INDUSTRY STANDARD CFO INSTRUMENT  
: AND METRIC UNITS FOR RTD MEASUREMENT.

: SAP CROSS REFERENCE PART NUMBERS ADDED.

PREPARED BY : D.J. KELTON (A/S400) PRINTING DATE : 12/19/95  
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APPROVED BY:

*James M. Busi*

SUPERCEDES SPECIFICATION DATED: 6/23/95